

|                                                                     |       |                                                  |      |
|---------------------------------------------------------------------|-------|--------------------------------------------------|------|
| Foreword .....                                                      | 0-1   | 6. Efficient working method .....                | 4-11 |
| Emission-related components warranty<br>(USA and CANADA only) ..... | 0-1-1 | 7. Operation in the special work sites .....     | 4-15 |
| Before servicing this machine .....                                 | 0-2   | 8. Normal operation of excavator .....           | 4-17 |
| EC regulation approved .....                                        | 0-3   | 9. Attachment lowering .....                     | 4-18 |
| Table to enter S/No and distribution .....                          | 0-4   | 10. Storage .....                                | 4-19 |
| Safety labels .....                                                 | 0-5   | 11. RCV lever operating pattern .....            | 4-21 |
| Machine data plate .....                                            | 0-14  | 12. Switching hydraulic attachment circuit ..... | 4-23 |
| Guide (direction, S/No, Symbol) .....                               | 0-15  | 13. Handling the rubber tracks .....             | 4-24 |
| <b>1. SAFETY HINTS</b>                                              |       | <b>5. TRANSPORTATION</b>                         |      |
| 1. California proposition 65 .....                                  | 1-1   | 1. Preparation for transportation .....          | 5-1  |
| 2. Safety rules .....                                               | 1-2   | 2. Loading the machine .....                     | 5-2  |
| <b>2. SPECIFICATIONS</b>                                            |       | 3. Fixing the machine .....                      | 5-4  |
| 1. Major components .....                                           | 2-1   | 4. Loading and unloading by crane .....          | 5-5  |
| 2. Specifications .....                                             | 2-2   | 5. Dimension and weight .....                    | 5-6  |
| 3. Working range .....                                              | 2-3   | <b>6. MAINTENANCE</b>                            |      |
| 4. Weight .....                                                     | 2-4   | 1. Instruction .....                             | 6-1  |
| 5. Lifting capacities .....                                         | 2-5   | 2. Tightening torque .....                       | 6-5  |
| 6. Bucket selection guide .....                                     | 2-7   | 3. Fuel, coolant and lubricants .....            | 6-8  |
| 7. Undercarriage .....                                              | 2-8   | 4. Maintenance check list .....                  | 6-10 |
| 8. Specification for major components .....                         | 2-9   | 5. Maintenance chart .....                       | 6-15 |
| 9. Recommended oils .....                                           | 2-12  | 6. Service instruction .....                     | 6-17 |
| <b>3. CONTROL DEVICES</b>                                           |       | 7. Electrical system .....                       | 6-33 |
| 1. Canopy / Cab devices .....                                       | 3-1   | <b>7. TROUBLESHOOTING GUIDE</b>                  |      |
| 2. Cluster .....                                                    | 3-3   | 1. Engine .....                                  | 7-1  |
| 3. Switches .....                                                   | 3-9   | 2. Electrical system .....                       | 7-2  |
| 4. Levers and pedals .....                                          | 3-13  | 3. Others .....                                  | 7-3  |
| 5. Heater .....                                                     | 3-16  | <b>8. HYDRAULIC BREAKER</b>                      |      |
| 6. Others .....                                                     | 3-17  | 1. Selecting hydraulic breaker .....             | 8-1  |
| <b>4. OPERATION</b>                                                 |       | 2. Circuit configuration .....                   | 8-2  |
| 1. Suggestion for new machine .....                                 | 4-1   | 3. Maintenance .....                             | 8-3  |
| 2. Check before starting the engine .....                           | 4-2   | 4. Precaution when operating the breaker .....   | 8-4  |
| 3. Starting and stop the engine .....                               | 4-3   | 5. Quick coupler .....                           | 8-6  |
| 4. Operation of the working device .....                            | 4-7   |                                                  |      |
| 5. Traveling of the machine .....                                   | 4-8   |                                                  |      |